

Work Order ID 54333-2

December 8, 2009 8:46:20 AM

SPLIT



Page 1

Item ID: D3784-043 ~~14~~ Accept



Setup Start



Revision ID:

Stop



Item Name: Seat Support Assembly, LH

Start Date: 08/12/2009 Start Qty: 20.00



Cust Item ID:

Required Date: 16/12/2009 Req'd Qty: 20.00



Customer:

Reference:

Run Start



Approvals: Process Plan: *RP*

Date: 08-12-8

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	----------------	--------------	--------------	---------------	---------------	------------------	----------------

Draw Nbr

Revision Nbr

D3784

Rev B

100

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

110

Small Fab

0.00



Small Fab

Memo

0.00

Small Fab

1-assemble as per dwg D3784 Note 8: Hole "A" is located 5" from the end of D3770-3 tube and must be oriented up Note 8: Hole "B" is located 5" from the end of D3770-1 tube and must be oriented AFT

120

QC5- Inspect part completeness to step on W/O

0.00



QC

Memo

0.00

Quality Control

⇒ 510/01/12

510/01/12 (174)

510/01/12 (174)

(174)



# Work Order ID 54333

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Page 2

Item ID: D3784-043

Accept



Setup Start



Revision ID:

Stop



Item Name: Seat Support Assembly, LH

Start Date: 08/12/2009 Start Qty: 20.00



Cust Item ID:

Required Date: 16/12/2009 Req'd Qty: 20.00



Customer:

Reference:

Run Start



Approvals:

Process Plan:

Date:

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Draw  
Number

Draw  
Rev.

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

130



Packaging

Identify as per dwg & Stock Location 247

0.00

Memo

0.00

Packaging

16-1-12 172 SP

140



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

10/01/13

MF 10-1-12



# Picklist Print

December 8, 2009 8:46:25 AM

Page 1

Work Order ID: 54333

Parent Item: D3784-043

Parent Item Name: Seat Support Assembly, LH

Comments:

Start Date: 08/12/2009

Required Date: 16/12/2009

Start Qty: 20.00

Required Qty: 20.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

AN525-10R20

Purchased

No

110

Each

96.0000

80.0000



Screw

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

96

109752

96

110

Each

5,439.000

80.0000

AN960JD10L

Purchased

No



Washer

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

5439

101291

16

104885

153

105793

236

109632

276

110985

4758

110

Each

6.0000

40.0000

D3763-041

Manufactured

No



End Fitting Assembly

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

46156

6

6

B 54365 (35+)

354/154

(5x)

EP 10/01/08

M 113524 (14x)

~~24~~ 66x

EP 10/01/08

110985

~~24~~ 80

EP 10/01/08

~~80~~ 10/01/08



# Picklist Print

December 8, 2009 8:46:25 AM

Work Order ID: 54333

Parent Item: D3784-043

Parent Item Name: Seat Support Assembly, LH

Comments:

Start Date: 08/12/2009

Required Date: 16/12/2009

Start Qty: 20.00

Required Qty: 20.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

D3763-043

Manufactured

No

B 55107

~~6~~

110

Each

0.0000

20.0000

Ep 10/01/08

End Fitting Assembly, LH

D3770-1

Manufactured

No

110

Each

13.0000

20.0000

Ep 10/01/08

Tube

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

45868

13

13

110

Each

20.0000

20.0000

B 54316 (11X)

~~6~~

Ep 10/01/08

D3770-3

Manufactured

No

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

42963

45869

20

5

15

~~3~~  
~~14~~

B 54318 (9X)



# Picklist Print

December 8, 2009 8:46:25 AM

Work Order ID: 54333



Parent Item: D3784-043

Parent Item Name: Seat Support Assembly, LH

Start Date: 08/12/2009

Required Date: 16/12/2009

Start Qty: 20.00

Required Qty: 20.00

Comments:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Re. Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
MS21042L3  Nut		Purchased	No			110	Each	2,739.000	80.0000			

*EP 10/01/08*

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

2739

110844

32

111274

27

111668

188

112314

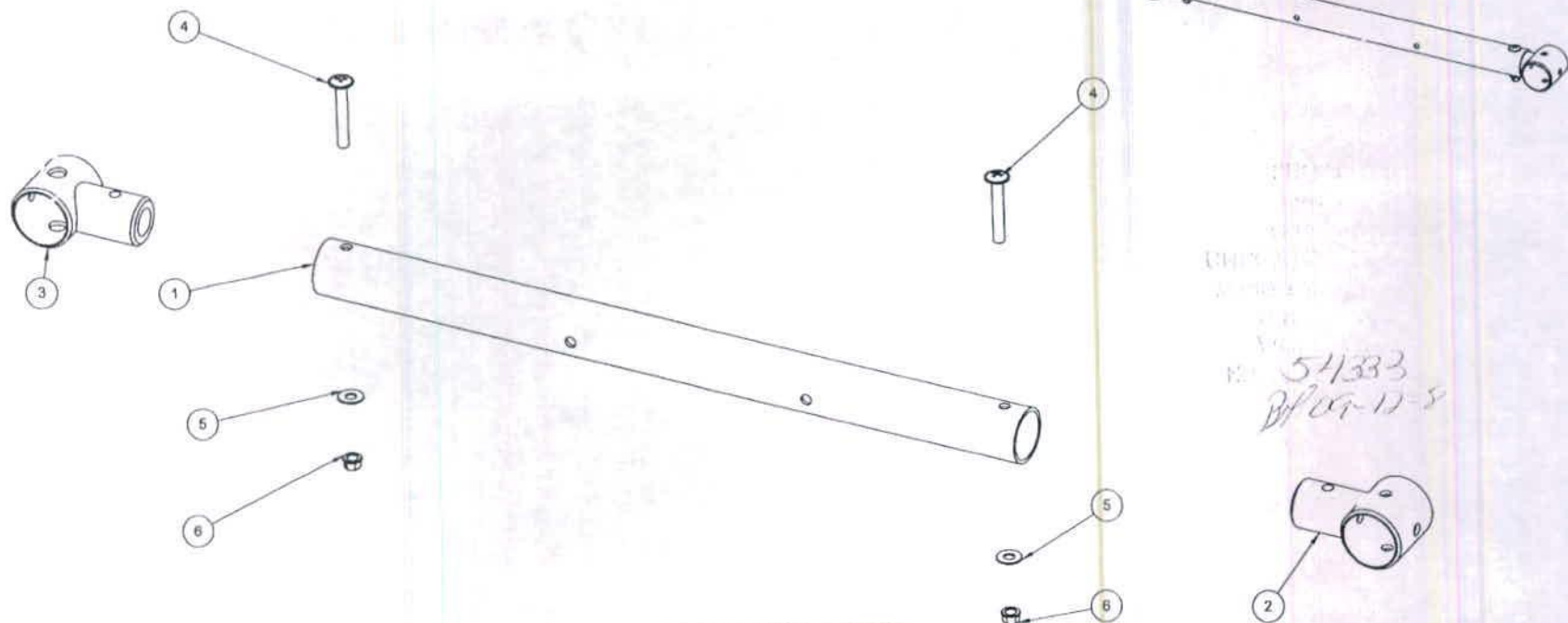
1992

112385

500

*25 56 80*





**D3784-041 SEAT SUPPORT ASSY, CENTER**

ITEM NO.	PART NUMBER	DESCRIPTION	QTY. (-041)
1	D3770-1	TUBE	1
2	D3763-041	END FITTING ASSY	1
3	D3763-045	END FITTING ASSY	1
4	AN525-10R20	SCREW	2
5	NAS1149D0332J	WASHER (AN960JD10L)	2
6	MS21042L3	NUT	2

△  
B  
△  
B  
△  
B  
△  
B

**NOTES:**

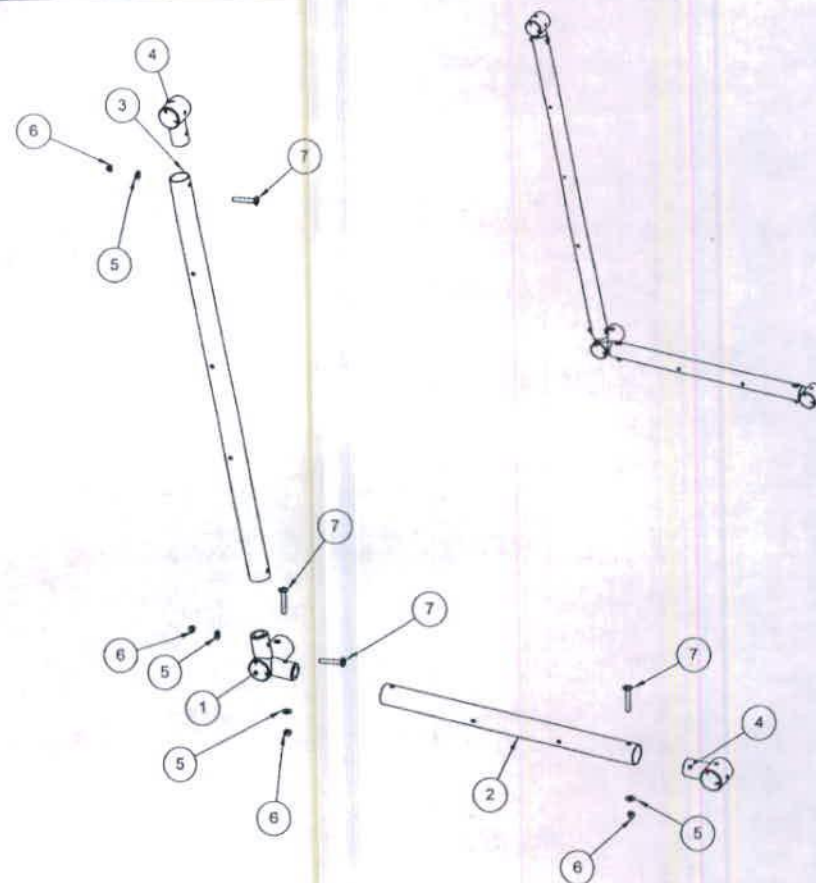
- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.31 lbs

REV.	B	HARDWARE CHANGE, ASSY CHANGE	HS	08.06.23
	A	NEW ISSUE	HS	08.06.04
REV.	DESCRIPTION		BY	DATE
DESIGN	HS	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA DRAWING NO. <b>D3784</b> TITLE <b>SEAT SUPPORT ASSEMBLY</b> SCALE <b>NTS</b> COPYRIGHT © 2008 BY DART AEROSPACE LTD <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL, AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>		
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CHECKED	HS			
MFG. APPR.	HS			
APPROVED	HS			
DE APPR.	HS			
DATE	08.06.23			



ITEM NO.	PART NUMBER	DESCRIPTION	QTY. (-043)
1	D3763-043	END FITTING ASSY, LH	1
2	D3770-1	TUBE	1
3	D3770-3	TUBE	1
4	D3763-041	END FITTING ASSY	2
5	NAS1149D0332J	WASHER (AN960JD10L)	4
6	MS21042L3	NUT	4
7	AN525-10R20	SCREW	4

△  
B  
△  
B  
△  
B



**D3784-043 SEAT SUPPORT ASSY, LH**

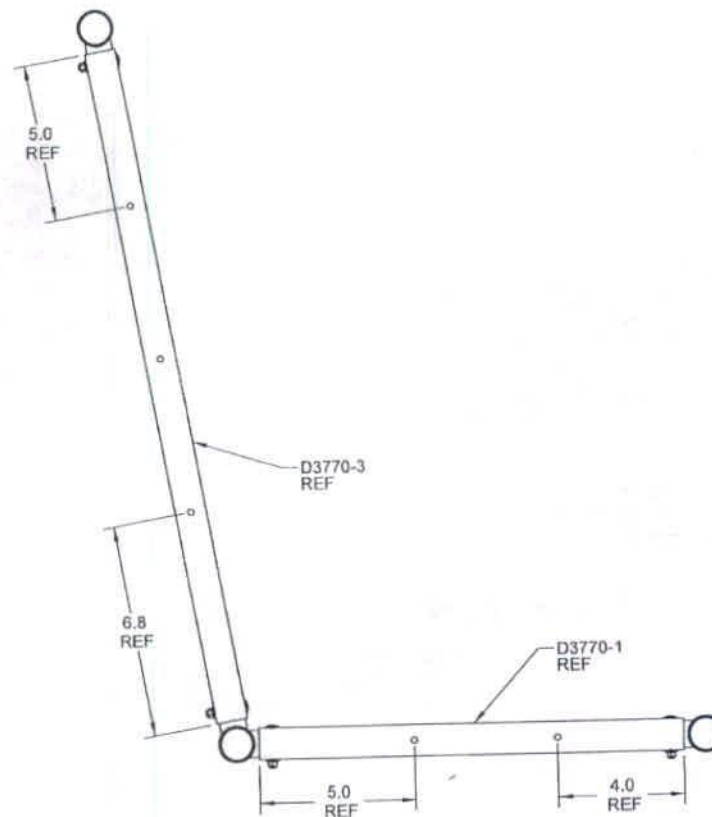
**NOTES:**

- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.78 lbs

w/o 54333

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CHECKED	PD	DRAWING NO.	REV. B
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**D3784-043 SEAT SUPPORT ASSY, LH**

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DRAWN	HS		
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MFG. APPR.	<i>[Signature]</i>	D3784	SHEET 3 OF 5
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*W/054333*

*11.08.07.10.11P*

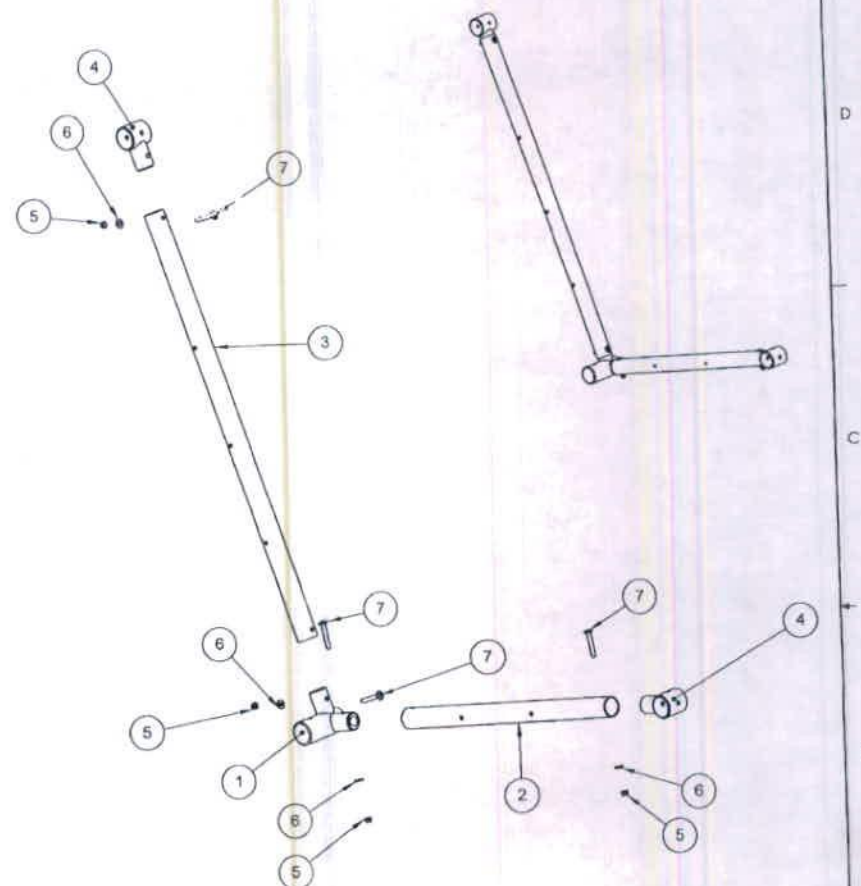


ITEM NO.	PART NUMBER	DESCRIPTION	QTY. (-044)
1	D3763-044	END FITTING ASSY, RH	1
2	D3770-1	TUBE	1
3	D3770-3	TUBE	1
4	D3763-041	END FITTING ASSY	2
5	MS21042L3	NUT	4
6	NAS1149D0332J	WASHER (AN960JD10L)	4
7	AN525-10R20	SCREW	4

# **D3784-044 SEAT SUPPORT ASSY, RH**

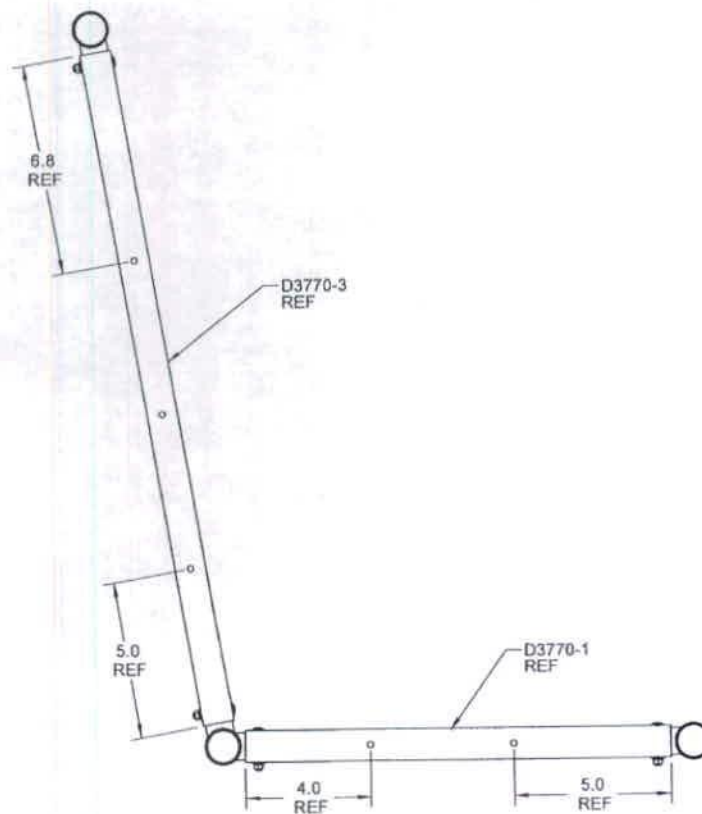
## **NOTES**

- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.78 lbs



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**D3784-044 SEAT SUPPORT ASSY, RH**

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